

Test Report No. VNT/H/24/000998
Dated JUN. 19, 2024



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Inspire trust.**

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Applicant : **SEGIS VIETNAM CO.LTD**
Address : Lot 34, 6th Street, Tam Phuoc Industrial Zone, Dong Nai
Province. - 76100
Attention : Le Quang Minh
Received Date : May. 30, 2024
Test Period : From May. 30, 2024 to Jun. 19, 2024
Sample Description : CARELL
Phase/Stage of Production : Production
Manufacturer : Segis VietNam
Model/ Style# : CARELL Collection
Item# : /
MFC CODE# : /
BATCH CODE# : /
Date of Production : 29/5/2024
Buyer : /
Agent : /
P.O# : /
Color : /
Wood Typer or specie/ Material : /
Quantity of sample(s) submitted : /
Country Of Origin : VIETNAM
Country Of Destination : /



VILAS 487

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The results reported herein have been performed in accordance with the terms of accreditation under the Vietnam Bureau of Accreditation. Tests marked "Not Accredited" in this Report are not included in the BoA Accreditation Schedule for our laboratory.

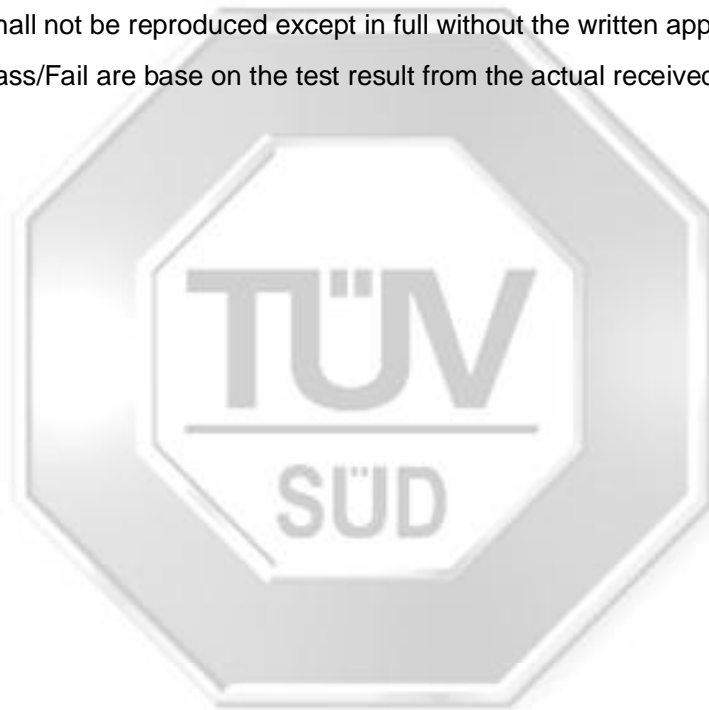


Result summary/ conclusion:

Test parameter(s)	Conclusion
ANSI/BIFMA X5.4 - 2020 Public and Lounge Seating	Pass/ See Result(s)

Note(s):

- The submitted sample(s) is Not Drawn by the Laboratory.
- This testing result is only valid on the tested sample.
- The test report shall not be reproduced except in full without the written approval of the laboratory.
- Conclusion on Pass/Fail are base on the test result from the actual received sample(s).





PHYSICAL CHARACTERISTICS:

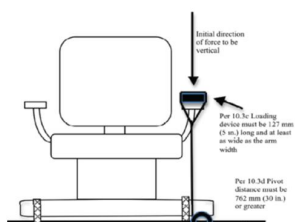
Overall Dimension:	
Depth x Width x Height (inches)	28" x 28-3/4" x 29-3/4"
Net Weight (Lbs.)	39.7

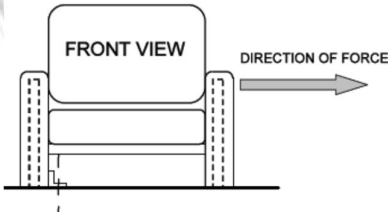
TEST RESULT(S):

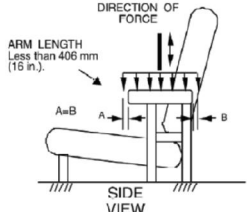
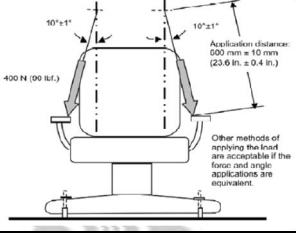
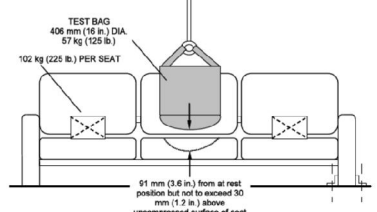
ANSI/BIFMA X5.4 - 2020 Public and Lounge Seating

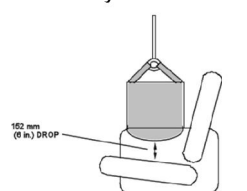
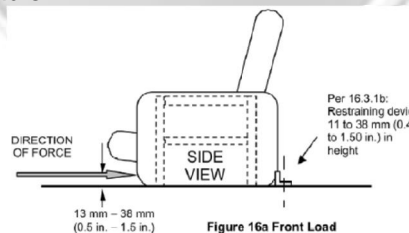
Type of Lounge Seating: Type I Style A - Single Seating with arm(s) and with backrest

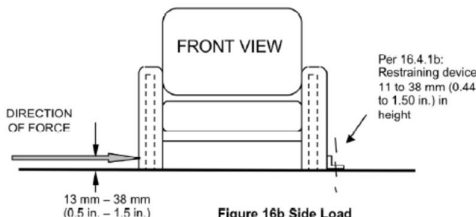
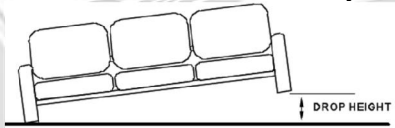
Clause	Test	Test method/ Requirement	Result
5	Back Strength Test - Horizontal - Static	Functional load = 667 N Proof load = 1112 N Duration = 1 min Functional load: No loss of serviceability Proof Load: No sudden & major change in structural integrity. Loss of serviceability is acceptable	P (Backrest height: 15" Pivot backrest angle: 72.4°)
6	Back Strength Test - Vertical - Static	Functional load = 667 N Proof load = 1112 N Duration = 1 min Functional load: No loss of serviceability Proof Load: No sudden & major change in structural integrity. Loss of serviceability is acceptable	P (Backrest height: 15" Backs thickness: 3-1/8 ")
7	Backrest Durability Test - Horizontal - Cyclic	Seat load = 109 kg Test force = 334 N Total cycles = 120000 Rate = 10-30 cycles/min There shall be no loss of serviceability.	P
8	Backrest Durability Test - Vertical - Cyclic	Test force = 890 N Total cycles = 10000 Rate = 10-30 cycles/min There shall be no loss of serviceability.	P

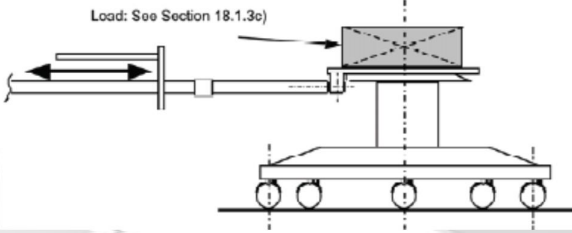
Clause	Test	Test method/ Requirement	Result
9	Arm Strength Test - Horizontal - Static	<p>Functional load = 445 N / 592 N Duration = 1 min</p> <p>Proof load = 667 N / 890 N Duration = 10 second minimum</p> <p>Functional load: A functional load applied once shall cause no loss of serviceability</p> <p>Proof Load: A proof load applied once shall cause no sudden and major change in the structural integrity of the unit. Loss of serviceability is acceptable.</p>	P (Armrest span: 28")
10	Arm Strength Test - Vertical - Static (Functional load)	<p>Note: This test applies to all units with arms less than 965 mm (38 in.) in height from the floor.</p> <ul style="list-style-type: none"> - For units with armrest width of greater than 75 mm (3 in.) a force of 890 N (200 lbf.) shall be applied for one (1) minute. - For units with an armrest width of less than or equal to 75 mm (3 in.) a force of 750 N (169 lbf.) shall be applied for one (1) minute. <p>The vertical load is uniformly applied along a 127mm (5in.) length at the apparent weakest point.</p> <p>There shall be no loss of serviceability. For a height adjustable arm, failure to hold its height adjustment position to within 6 mm (0.25 in.) from its original set position as the result of the loading is considered a loss of serviceability.</p> <p>Functional load: A functional load applied once shall cause no loss of serviceability.</p> 	P (Arms height before test: 23-1/4" Arms height after test: 23-1/4" Armrest width: 2-1/2")

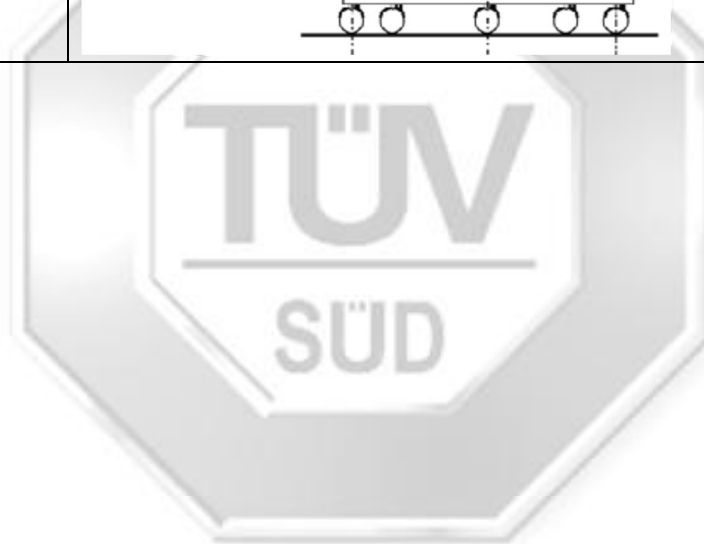
Clause	Test	Test method/ Requirement	Result
	Arm Strength Test - Vertical - Static (Proof Load)	<p>Note: This test applies to all units with arms less than 965 mm (38 in.) in height from the floor.</p> <ul style="list-style-type: none"> - For units with armrest width of greater than 75 mm (3 in.) a force of 1335 N (300 lbf.) shall be applied for one (1) minute. - For units with an armrest width of less than or equal to 75 mm (3 in.) a force of 1125 N (253 lbf.) shall be applied for one (1) minute. <p>The vertical load is uniformly applied along a 127mm (5 in.) length at the apparent weakest point.</p> <p>There shall be no sudden and major change in the structural integrity of the unit. For a height adjustable arm, a sudden drop in height of greater than 25 mm (1 in.) does not meet this requirement. Loss of serviceability is acceptable.</p> <p>Proof Load: A proof load applied once shall cause no sudden and major change in the structural integrity of the unit. Loss of serviceability is acceptable.</p>	P
11	Arm Durability Test for Multiple Seat Units - Horizontal - Cyclic	<p>Note: This test applies to all multiple seat units with arms.</p> <p>No loss of serviceability after applying a horizontal force of 445N (100 lbf) at the apparent weakest point of the armrest structure for 50000 cycles.</p> <p>There shall be no loss of serviceability.</p> 	NA

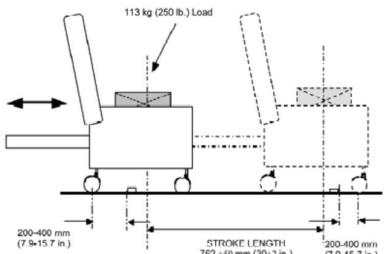
Clause	Test	Test method/ Requirement	Result
12	Arm Durability Test for Multiple Seating Units - Vertical - Cyclic	<p>Note: This test applies to all multiple seat units with arms.</p> <p>No loss of serviceability after applying a vertical force of 667N (150 lbf) uniformly across a distance of 16 in. or the length of the arm on the arm for a total of 10000 cycles.</p> <p>There shall be no loss of serviceability.</p> 	NA
13	Arm Durability Test for Single Seat Units - Angular - Cyclic	<p>No loss of serviceability after applying a force of 400 N (90 lbf.) at a $10^\circ \pm 1^\circ$ degree angle on the arm for a total of 60000 cycles.</p> <p>There shall be no loss of serviceability</p> 	P
14	Seating Durability Tests - Cyclic	<p>No loss of serviceability after 100,000cycles impact. A weight of 57kg (125lbs.) free falls onto the seat from 3.8 in.(97mm) height above its "at rest" position but not to exceed 36mm above the uncompressed surface on the seat at an appropriate rate between 10 and 30 cycles per minute.</p> <p>All seat not being cycled shall be loaded with 109kg of weight per seat.</p> <p>Each seating position with a unique structure shall be tested to 100,000 cycles; however a minimum of 2 seating positions shall be tested for a multiple seating unit.</p> <p>There shall be no loss of serviceability</p> 	P

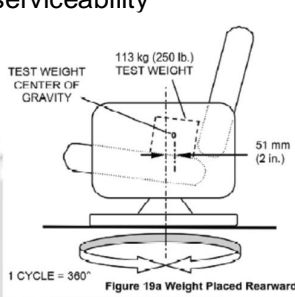
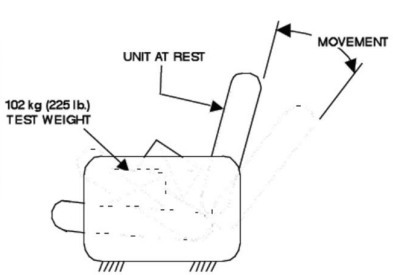
Clause	Test	Test method/ Requirement	Result
15	Drop Test - Dynamic Functional load	<p>No loss of serviceability when 102 kg (225 lbs.) weight free falls from 6in. height to the center of the seat.</p> <p>Functional load: No loss of serviceability</p>  <p>102 kg (225 lbs.) DROP</p> <p>Figure 15b - Drop Test - Dynamic</p>	P
	Drop Test - Dynamic Proof Load	<p>No sudden and major change in the structural integrity (loss of serviceability is acceptable) when 136kg (300lbs.) weight free falls from 6in. height to the center of the seat.</p> <p>Proof Load: No sudden & major change in structural integrity. Loss of serviceability is acceptable</p>	P
16	Leg Strength Test - Front & Side Application Front Load Test	<p>Note: This test shall be performed on all units without pedestal bases.</p> <p>No loss of serviceability when a force of 334N (75lbf.) is applied to each front leg individually for 1 minute.</p> <p>Functional load: No loss of serviceability</p> <p>Proof Load: No sudden & major change in structural integrity. Loss of serviceability is acceptable</p>  <p>DIRECTION OF FORCE</p> <p>13 mm - 36 mm (0.5 in. - 1.5 in.)</p> <p>SIDE VIEW</p> <p>Per 16.3.1b: Restraining device 11 to 38 mm (0.44 to 1.50 in.) in height</p> <p>Figure 16a Front Load</p> <p>No sudden and major change in the structural integrity (loss of serviceability is acceptable) when a force of 503N (113lbf.) is applied to each front leg individually for 1 minute.</p>	P

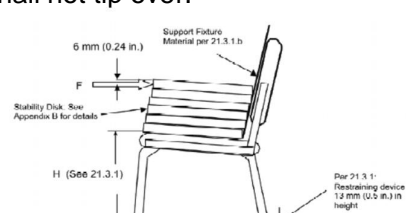
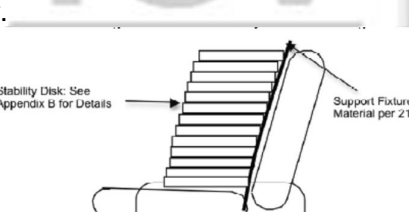
Clause	Test	Test method/ Requirement	Result												
	Leg Strength Test - Front & Side Application Side Load Test	<p>Note: This test shall be performed on all units without pedestal bases.</p> <p>No loss of serviceability when a force of 334N (75lbf.) is applied once to each front and rear leg individually for 1 minute.</p> <div></div> <p>No sudden and major change in the structural integrity (loss of serviceability is acceptable) when a force of 503N (113lbf.) is applied once to the front and rear leg individually for 1 minute.</p>	P (The weight of the entire seating unit: 39.7 lbs)												
17	Unit Drop Test - Dynamic	<p>Note: This test shall be performed on all units without pedestal bases.</p> <p>The weight of the entire seating unit:</p> <p>No loss of serviceability after lifting one end of the unit to specified height as below to the balance point.</p> <p>There shall be no loss of serviceability.</p> <div><table><tr><th colspan="2">Drop Height for Lounge Seating Unit</th></tr><tr><th>Unit Weight</th><th>Drop Height</th></tr><tr><td><45 kg (100 lbs.)</td><td>180 mm (7.1 in.)</td></tr><tr><td>45 - 90 kg (100-200 lbs.)</td><td>120 mm (4.7 in.)</td></tr><tr><td>>90 - 136 kg (200 - 300 lbs.)</td><td>60 mm (2.4 in.)</td></tr><tr><td>> 136 kg (300 lbs.)</td><td>n/a</td></tr></table></div>	Drop Height for Lounge Seating Unit		Unit Weight	Drop Height	<45 kg (100 lbs.)	180 mm (7.1 in.)	45 - 90 kg (100-200 lbs.)	120 mm (4.7 in.)	>90 - 136 kg (200 - 300 lbs.)	60 mm (2.4 in.)	> 136 kg (300 lbs.)	n/a	P
Drop Height for Lounge Seating Unit															
Unit Weight	Drop Height														
<45 kg (100 lbs.)	180 mm (7.1 in.)														
45 - 90 kg (100-200 lbs.)	120 mm (4.7 in.)														
>90 - 136 kg (200 - 300 lbs.)	60 mm (2.4 in.)														
> 136 kg (300 lbs.)	n/a														

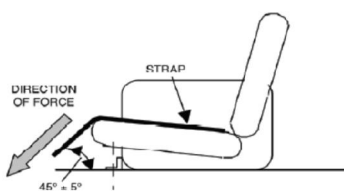
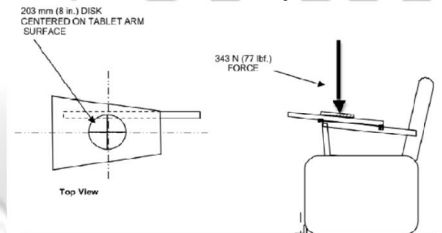
Clause	Test	Test method/ Requirement	Result
18	Caster / Chair Base Durability Test - Cyclic Pedestal Base Chairs	<p>Note: This test shall be performed on all pedestal base units with casters.</p> <p>No loss of serviceability after 500cycles over a hard surface with obstacles and 25000 cycles over a smooth hard surface without obstacles under a 122kg (270 lbs.) load on the seat. Test stroke is 762mm (30in.) minimum. The caster should not separate under 22N (5lbs.) pulling force in line with the caster stem after the cyclic test.</p> <p>No loss of serviceability</p>  <p>Load: See Section 18.1.3c)</p>	NA

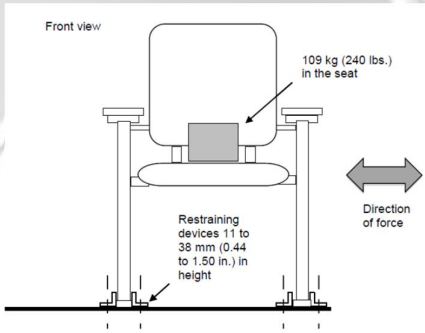


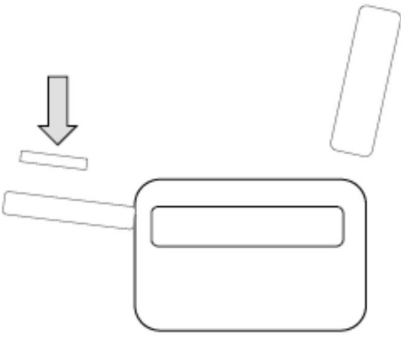
Clause	Test	Test method/ Requirement	Result
	Caster / Chair Base Durability Test - Cyclic Chairs with Legs	<p>Note: This test shall be performed on all pedestal base units with legs and casters.</p> <p>For single seating unit, No loss of serviceability after 500cycles over a hard surface with obstacles and 25000 cycles over a smooth hard surface without obstacles under a 122kg (270 lbs.) load on the seat. Test stroke is 762mm (30in.) minimum. and No part of the caster shall separate from the base as a result of the application of the 22 N (5 lbf.) force.</p> <p>For multiple seating unit No loss of serviceability after 250cycles over a hard surface with obstacles remain unloads on the seat. Test stroke is 762mm (30in.) minimum. And no part of the caster shall separate from the base as a result of the application of the 22 N (5 lbf.) force.</p> <p>No loss of serviceability</p>  <p>Figure 18e – Machine Schematic for Units with Legs Obstacle Layout and Machine Stroke</p>	NA
	Caster Retention for Each Caster	<p>Applied force = 22 N</p> <p>No part of castor shall separate from base</p>	NA

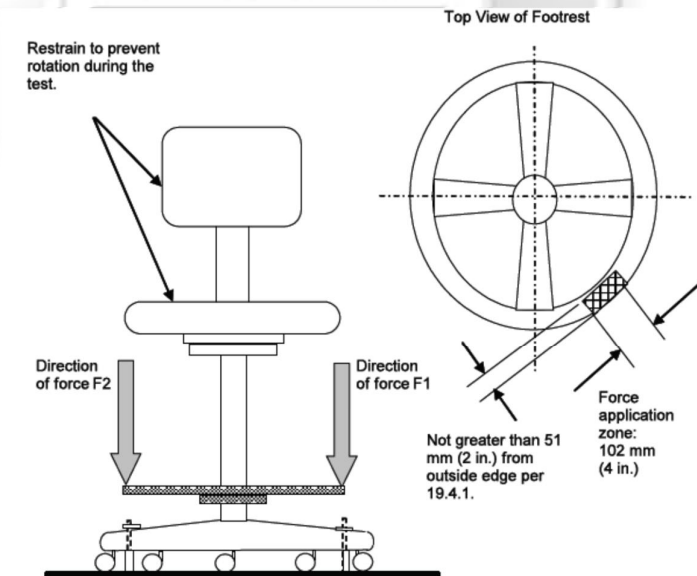
Clause	Test	Test method/ Requirement	Result
19	Swivel Test - Cyclic	<p>Note: This test shall be performed on all units with a swivel seat</p> <p>No loss of serviceability after 120,000cycles of rotation (360°) under a 122kg (270lbs.) load on the seat.</p> <p>No loss of serviceability</p> 	NA
20	Tilt Mechanism Test - Cyclic	<p>This test shall be performed on all units with tilt, rocker or glider mechanisms. This test does not apply to traditional curved-bottom rocking chairs.</p> <p>No loss of serviceability after 200,000cycles under a 109kg (240lbs.) load to the center of the seat</p> <p>No loss of serviceability to the tilt mechanism</p> 	NA

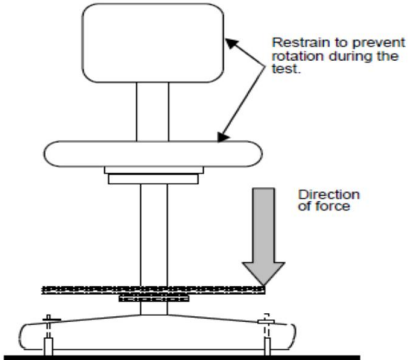
Clause	Test	Test method/ Requirement	Result
21	Stability Tests-Rear Stability for Non-tilting Units	<p>Note: The Rearward Stability Test is only applicable to units with backrests greater than 200mm (7.9 in.) in height as measured with the BIFMA CMD.</p> <p>A 6 disks t is placed on the seat at the center of the unit. A force as below is applied to the back. And the unit shall not tip over.</p> <p>Chair shall not tip over.</p>  <p>$F = 0.1964 (1195 - H)$ Newton. H is the seat height in mm. $[F = 1.1 (47 - H)]$ pounds force. H is the seat height in inches.]</p> <p>For units with seat height equal to or greater than 710 mm (28.0 in.), a fixed force of 93 N (20.9 lbf.) shall be applied.</p>	<p>P (Backrest height: 15" H = 18-1/2" F=31.4 lbf)</p>
	Stability Tests-Rear Stability for Tilting Units	<p>Note: The Rearward Stability Test is only applicable to units with backrests greater than 200mm (7.9 in.) in height as measured with the BIFMA CMD.</p> <p>Load one seat position with 13 disks. A force as below is applied to the back. And the unit shall not tip over.</p>  <p>$F = 0.1964 (1195 - H)$ Newton. H is the seat height in mm. $[F = 1.1 (47 - H)]$ pounds force. H is the seat height in inches.]</p> <p>For units with seat height equal to or greater than 710 mm (28.0 in.), a fixed force of 93 N (20.9 lbf.) shall be applied.</p>	<p>NA</p>
	Stability Tests-Front Stability	<p>The chair is obstructed with a 13mm (½ in.) obstruction to the chair casters/legs. A downward load of 61kg (135lbs.) is centered 60mm (2.4in.) from the seat front center edge. The seat shall withstand a 20N (4.5lbf.) horizontally from the front seat edge without tipping.</p>	<p>P (The weight of the unit: 39.7 lbs)</p>

Clause	Test	Test method/ Requirement	Result
		<p>A 142N shall be applied initially at 45° to the test platform by attaching a strap, not to exceed 76mm (3in.) in width, centered over the front portion of the seat. The force shall be applied until the total unit weight is transferred to the front support members.</p>  <p>Figure 21c Front Stability</p>	NA
22	Tablet Arm Load Ease Test - Cyclic	<p>Note: This test shall be performed on all units that come equipped with tablet arms to be used as an auxiliary writing surface.</p> <p>No loss of serviceability to the unit after loading the tablet surface with a weight of 25kg (55 lb) load through a 203mm ±13mm diameter area for a total 100,000 cycles.</p> <p>No loss of serviceability</p> 	NA
23	Tablet Arm Static Load Test	<p>Note: This test shall be performed on all units that come equipped with tablet arms to be used as an auxiliary writing surface.</p> <p>Apply a load of 68 kg (150 lb) through a 203mm ±13mm diameter 25mm from the edge of the surface at the apparent weakest position for 1 minutes and remove the load. No sudden and major change in the chair when the application of the load.</p> <p>The load applied once shall cause no sudden and major change in the structural integrity of the unit. After performing the test, the tablet arm must allow egress from the unit; other losses of serviceability are acceptable.</p>	NA

Clause	Test	Test method/ Requirement	Result
24	Structural Durability Test - Side to Side-Cyclic	<p>Note: This test applies to units that do not swivel. It does not apply to units with casters or products with seat heights greater than 610 mm (24 inches) or lower than 356 mm (14 in.).</p> <p>Place a weight of 109kg (240lb.) in the center of the seat. If necessary to keep the weight in position.</p> <p>A cycling device shall be attached to the unit frame midway between front and rear of the seat at the height of the midpoint of the seat frame structure.</p> <p>Apply a force of 334N (75lbf) at an appropriate for 25000cycles.</p> <p>There shall be no loss of serviceability.</p> 	P
25	25 Cycle test for recliners - Backrest and /or Legrest Mechanism Durability	<p>Note: This test is applicable to all non-electrical recliners with or without legrests. (This test method may be applied to electrical recliners, but not all aspects such as duty cycle, etc., are addressed in this test method.)</p> <p>Adjust a cycling device to cause the backrest and/or legrest to travel between 95 and 100% of its full range of motion between its fully extended and retracted positions.</p> <p>A weight of 56 kg (124 lb.) shall be secured/applied in the center of the backrest, a weight of 56 kg (124 lb.) shall be secured/applied in the center of the seat, and a weight of 12 kg (27 lb.) shall be applied in the center of the legrest.</p> <p>See Appendix F for an example of a test fixture.</p> <p>Cycle at an appropriate rate not to exceed 15 cycles per minute. The backrest and the legrest shall each be cycled for 25,000 cycles. There shall be no loss of serviceability.</p>	NA

Clause	Test	Test method/ Requirement	Result
26	Legrest Strength test - Static Load	<p>Note: This test shall be performed on all recliners with an integral legrest.</p> <p>For units that may remain upright (without reclining the backrest) when extending the legrest, place 112 kg (248 lb.) in the center of the seat and keep the unit in the upright position. For units that must be reclined when extending the legrest, place 56 kg (124 lb.) in the center of the seat and 56 kg (124 lb.) on the center of the reclined backrest.</p> <p>Raise/extend the legrest to its fully extended position.</p> <p>Apply a 13.6 kg. (30 lb.) load through a 203 mm \pm 13 mm (8.0 in. \pm 0.51 in.) diameter area 25 mm (1 in.) from the weakest edge of the legrest load-bearing structure at its apparent weakest point. When the weakest point is not obvious, several load applications may be necessary to properly test the product. For legrests that are narrower than the diameter of the disk, the disk shall be centered across the legrest dimension.</p> <p>The load shall cause no loss of serviceability. Legrest must hold the 13.6 kg. (30 lb.) and not retract.</p>  <p>Figure 26 – Legrest Strength Test</p>	NA

Clause	Test	Test Method /Requirement	Result
27	Footrest static Load Test for Stools- Vertical - Functional Load Test	<p>Note: This test shall be performed on all recliners with an integral legrest.</p> <p>a) Apply a force F1 of 445 N (100 lbf.) uniformly along a 102 mm (4 in.) distance along the footrest but not greater than 51 mm (2 in.) from the outside edge at the apparent weakest point of the structure for one (1) minute in the vertical downward direction.(See Figure 19: Top View of Footrest). If the footrest adjusts in height relative to the seat and allows for a force application 180 degrees (on the opposite side of the chair) from the primary force application, maintain force F1 and apply an additional force F2 of 445 N (100 lbf.) to the footrest at the opposing position for an additional one (1) minute. The F2 force shall also be applied uniformly along a 102 mm (4 in.) distance along the footrest but not greater than 51 mm (2 in.) from the outside edge.</p> <p>b) If applicable, remove force F2.</p> <p>c) Increase the force F1 to 890N (200 lbf.) for one (1) minute.</p> <p>After test there shall be no loss of serviceability or sudden loss of footrest height.</p> 	NA

Clause	Test	Test Method /Requirement	Result
	Footrest static Load Test for Stools- Vertical – Proof Load Test	<p>Apply a force of 1334 N (300 lbf.) uniformly along a 102 mm (4 in.) distance along the footrest but not greater than 51 mm (2 in.) from the outside edge at the apparent weakest point of the structure for one (1) minute in the vertical downward direction.</p> <p>The load applied once shall cause no sudden and major change in the structural integrity of the unit. Loss of serviceability is acceptable.</p>	NA
28	Footrest Durability Test for Stools - Vertical - Cyclic	<p>Note: The footrest durability test shall be performed on all stools with a footrest feature.</p> <p>A 890 N (200-lbf.) force shall be applied uniformly along a 102 mm (4 in.) distance along the footrest but not greater than 51 mm (2 in.) from the outside edge at the apparent weakest point of the structure. (See Figure 19: Top View of Footrest). When the weakest position is not obvious, several load application positions may be necessary to properly test the product. If the footrest moves more than 25 mm (1 in.) within the first 500 cycles, discontinue testing (See 20.5 Acceptance level). If the footrest moves throughout the remainder of the test, reset it to its original position when it is within 12 mm (0.5 in.) from its lowest position.</p> <p>No loss of serviceability after 50,000cycles test, and adjustable footrests that move more than 25 mm (1 in.) in the first 500 cycles shall be considered to have lost their serviceability.</p>  <p>Figure 28 - Footrest Durability Test for Stools - Vertical - Cyclic</p>	NA

Note(s):

P = Pass

F = Fail

NA = Not Applicable

NT = Not Tested

NR = Not Requested

PHOTO(S) OF SUBMITTED SAMPLE(S) FOR TESTING:



Overall View - Before test



Overall View - After test



Front view



Back view



Left side view



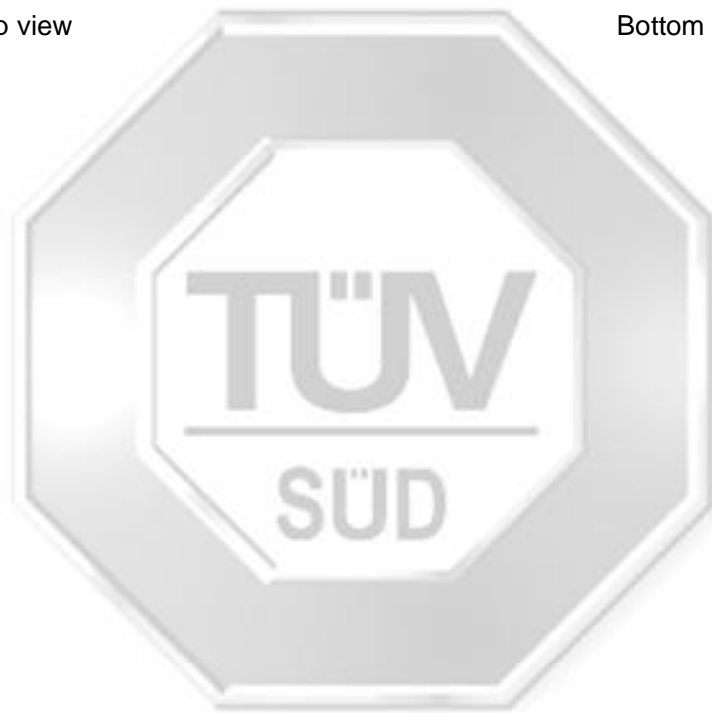
Right side view



Top view



Bottom view





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A handwritten signature in blue ink, appearing to read "Phan Hoang Nhut".

Phan Hoang Nhut
Senior Executive - Customer Service
Reviewer

Tran Thi Lien
Manager - Hardlines Laboratory
Authorizer





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Effective 01 April 2024

